

List of Core values

Professional, Reliable, Efficient



We deliver safety and economy









With 20 years global market experience in Petroleum & Gasline & water treatment and 30 years in manufacture of valves, we constantly to win customers' satisfaction with the strong high quality, reliable and effective design, and professional technical support&service, and strongly hold lots of market shares in Europe and America.

After several reorganizations inside, we've continuely combined the resource for our strategy in product design and quality control to guarantee our strong foundation to grow business in the top market, we are on the way, and we will











Valves application

Valves serve a variety of purposes in the industrial, engineering, manufacturing and scientific communities. Selecting the right valve can determine the success or failure of the system or process. The main purpose of a valve is to control media flow through a system. The valve may be used to start, stop, or throttle the flow to ensure safe and efficient operation of the process.





Refinery













Ball Valves
Floating or trunnion design
Casting or forging materials
2 or 3 piece split body

8 600 1705

Butterfly Valves concentric disc double eccentric disc triple eccentric disc ruber seatd or metal seated

Check Valves
Swing single disc or dual plate
Piston/lifting disc
Axial disc
Casting or forging materials



Category



Cryogenic Valves
Type ball/gate/globe/butterfly
Casting or forging in materials

Gate Valves
Wedge disc type
slab disc type
parallel disc type
Casting or forging materials





Control Valves
Type globe/ball/gate/buterfly
Electric actuated
Pneumatic actuated
Electric or pneumatic Hydraulic actuated
On-off or modulating control
EQ% characteristic as normal







Project in the past Sunny's

OIL AND GAS
PETROCHEMICAL AND REFINING
MARINE
POWER GENERATION
MINING
WATER SUPPLY AND DRAINAGE
LNG AND LPG
THERMAL







S.N.	Project	Country	Content
1	Irrigation System	Ecuador	Butterfly valve, gate valve, check valve
2	Municipal water supply system	UK	Butterfly valve
3	Pump station	Venezuela	Ball valve, butterfly valve, gate valve, check valve, plug valve
4	Crude oil transportation	Venezuela	Ball valve, butterfly valve, gate valve, check valve, plug valve
5	Power Station	Abu Dhabi	Parallel gate valve
6	Power Station	Canada	Butterfly valve, dome valve
7	LNG storage	UK	Cryogenic ball valve, Cryogenic globe valve
8	Seawater desalination system	UAE	Butterfly valve, check valve
9	Refinery	Venezuela	Control gate valve, control globe valve, control ball valve
10	Oil transportation line	Russia	Slab gate valve, gate valve, plug valve
11	Seawater desalination system	Singapore	Buttefly valve, check valve
12	Petroleum chemical	Thailand	PTFE and PFA lined valve, DBB valve
13	Compressor system	Italy	Safety valve
14	Chemical material transportaion	Thailand	Ball valve, control valve



CONCENTRIC BUTTERFLY VALVE CENTERLINE

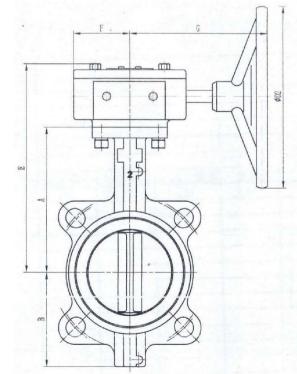
WAFER AND LUG TYPE REPLACEABLE OR VULCANIZED RUBBER SEAT MODEL D71X

PHOTO SHOW (loose liner)





CUTAWAY DRAWING(loose liner)



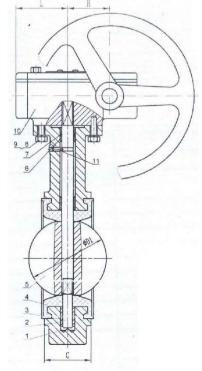
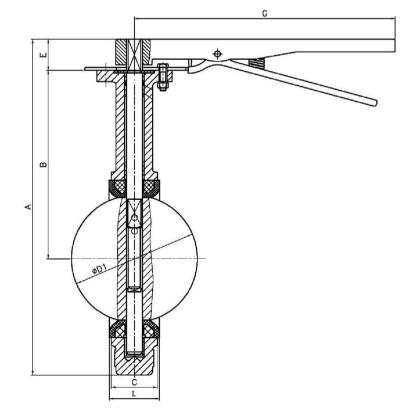


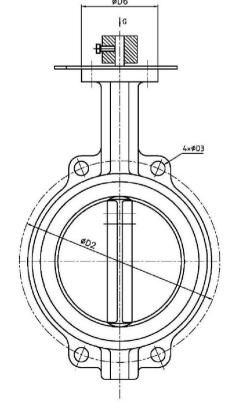
PHOTO SHOW (cartridge liner)





CUTAWAY DRAWING(cartridge liner)







www.sunnysteel.com - 09 -



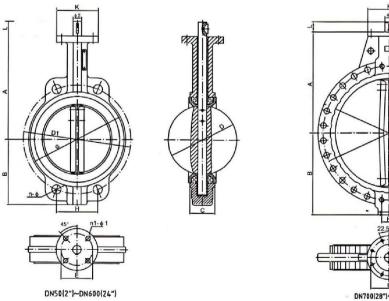


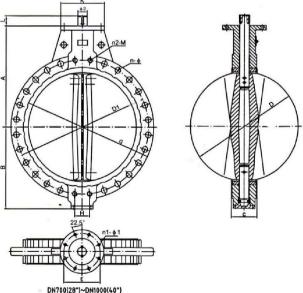
PHOTO SHOW (vulcanized liner)





CUTAWAY DRAWING(vulcanized liner)





FEATURES

- Economical compact design, easy to maintain
- 2 Lower weight can be installed in any position.
- 3 Simple structure, quick on-off action, small torque required
- 4 Long service life
- Flow characteristic quite close to linear, better modulating performance
- 6 Very good sealing in W.O.G
- 7 Best money saving option
- Variety of design suit for full range of applications.

BRIEF DESCRIPTION

1 SIZE 1" and above 2 DESIGN PRESSURE up to 25 bar max. 3 DESIGN TEMPERATURE up to 120°C

DESIGN CODE

Design and manufacture API 609, EN593, AWWA C504,

BS 5155

Face to face dimension API 609, ASME B16.10, EN558

Ends

flanges in ASME B16.5&16.47 or EN1092, wafer or fully

lugged

Testing API 598

Others Special-made is available

5 DUTY Flow modulating or tight shut off

MAIN PARTS MATERIALS

S.N.	PART NAME		COMMONLY USED							
1	BODY	CI	DI	SS	DSS	AL-BR				
2	DISC	DI	SS	DSS	AL-BR	MONEL				
3	SHAFT	SS	DSS	17-4PH	XM-19	AL-BR	MONEL			
4	SEAT	NBR	EPDM	VITON	PTFE					

NOTE: DI disc normally comes with ENP plated, it could be coated with rubber or nylon or PTFE as well .

TYPICAL APPLICATIONS

- 1 Water supply and drainage
- 2 Petroleum and chemical
- 3 Food industry
- 4 Energy system
- 5 Thermal power station
- 6 Pump station system
- 7 Other W.O.G duty





- 11 -

- 12





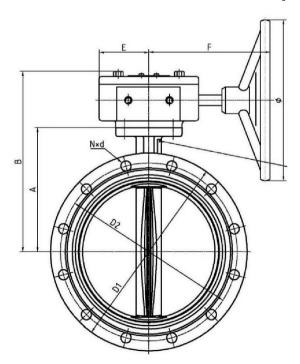
CONCENTRIC BUTTERFLY VALVE CENTERLINE

DOUBLE FLANGE (U-SECTION)
RUBBER SEAT
MODEL D341X

PHOTO SHOW (double flange)



CUTAWAY DRAWING(double flange)



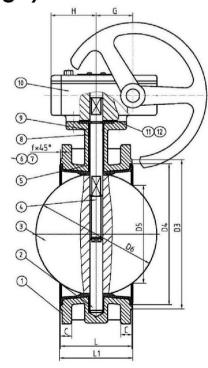
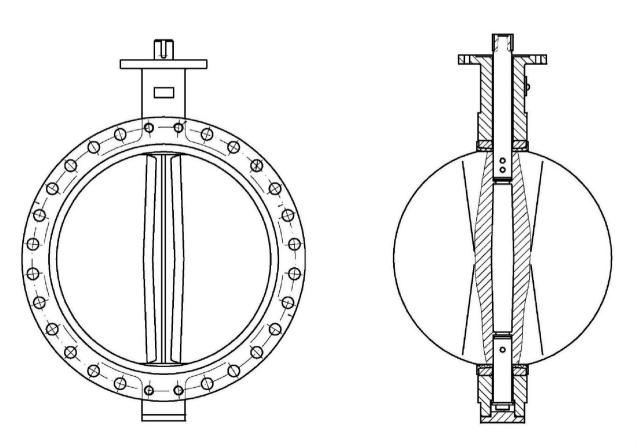


PHOTO SHOW (U-section double flange wafer)



CUTAWAY DRAWING(U-section double flange wafer)







FEATURES



- Vulcanized seat (U-section can be cartridge seat)
- Installation at the end of pipeline is available.
- 4 Long service life
- 5 Concentric disc design asks for small operationg torque
- Very good sealing performance in W.O.G

BRIEF DESCRIPTION

1 SIZE 1" and above 2 DESIGN PRESSURE up to 25 bar max. 3 DESIGN TEMPERATURE up to 120°C

DESIGN CODE 4

> Design and manufacture API 609, EN593, AWWA C504,

BS 5155

Face to face dimension Ends

API 609, ASME B16.10, EN558 Flanges in ASME B16.5&16.47

or EN1092 **API 598**

Testing

Special-made is available Others

5 DUTY Flow modulating or tight shut off

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED							
1	BODY	Cl	DI	SS	DSS	AL-BR			
2	DISC	DI	SS	DSS	AL-BR	MONEL			
3	SHAFT	SS	DSS	17-4PH	XM-19	AL-BR	MONEL		
4	SEAT	NBR	EPDM	VITON	PTFE				

NOTE: DI disc normally comes with ENP plated, it could be coated with rubber or nylon or PTFE as well.

- Water supply and drainage
- 2 Petroleum and chemical
- 3 Food industry
- Energy system
- Thermal power station
- 6 Pump station system
- Other W.O.G duty











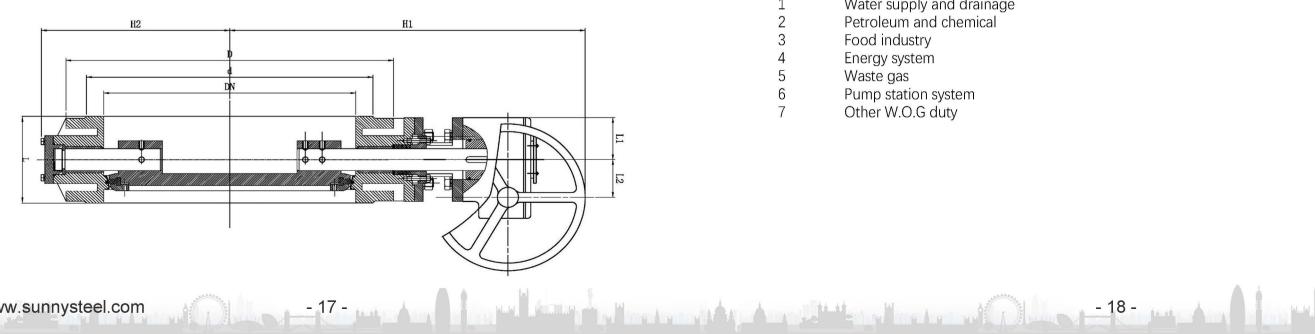


DOUBLE OFFSET BUTTERFLY VALVE

U SECTION DOUBLE FLANGE WAFER TYPE **DOUBLE OFFSET RUBBER SEATED MODEL D34A2X**



CUTAWAY DRAWING



FEATURES

Economical compact design, short pattern

Double offset trims, rubber seated

Replaceable trims

Weight light, Easy disassembly to maintain

High performance, safety and reliability

Long service life

Two mounting methods, wafer and double flange

Low maintaince cost

BRIEF DESCRIPTION

SIZE 10" and above 2 **DESIGN PRESSURE** up to 25 bar max.

DESIGN TEMPERATURE 0~80℃ 3

DESIGN CODE

Design and manufacture API 609, AWWA C504, BS

Face to face dimension API 609, BS 5155

Wafer, flanges in ASME Ends

B16.5&16.47 or EN1092

API 598 Testina

Others Special-made is available

DUTY Flow modulating or tight shut off

MAIN PARTS MATERIALS

S.N.	PART NAME		COMMONLY USED							
1	BODY	CI	WCB+NYLON	DI	SS/DSS	AL-BR				
2	DISC	DI	WCB+NYLON	SS/DSS	AL-BR	MONEL				
3	SHAFT	SS	DSS	17-4PN	XM-19	AL-BR	MONEL			
4	SEAT	NBR	EPDM	VITON						

TYPICAL APPLICATIONS

Water supply and drainage

Petroleum and chemical

Food industry

Energy system

Waste gas

Pump station system

Other W.O.G duty





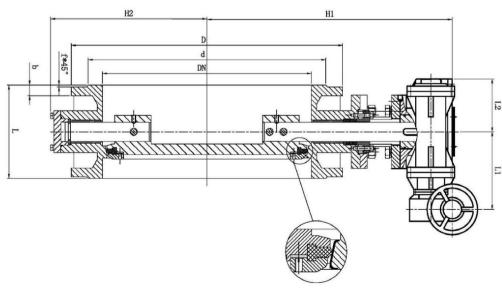
DOUBLE OFFSET BUTTERFLY VALVE

DOUBLE FLANGE TYPE DOUBLE OFFSET RUBBER SEATED MODEL D34B2X

PHOTO SHOW



CUTAWAY DRAWING



FEATURES

1 Strong heavy design

2 Double offset trims, rubber seated

3 Replaceable trims

4 Easy disassembly to maintain

5 High performance, safety and reliability

6 Long service life

7 Low maintance cost

BRIEF DESCRIPTION

1 SIZE 8" and above 2 DESIGN PRESSURE up to 25 bar max.

3 DESIGN TEMPERATURE 0~80℃

DESIGN CODE

Design and manufacture API 609, AWWA C504, BS Face to face dimension API 609, BS 5155, EN558 series

13 & 14, ASME B16.10

Ends Flanges in ASME B16.5&16.47

or EN1092

Testing API 598

Others Special-made is available

5 DUTY Flow modulating or tight shut off

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED							
1	BODY	CI	DI	WCB+NYLON	SS/DSS	AL-BR			
2	DISC	DI	WCB+NYLON	SS/DSS	AL-BR	MONEL			
3	SHAFT	SS	DSS	17-4PN	XM-19	AL-BR	MONEL		
4	SEAT	NBR	EPDM	VITON					

TYPICAL APPLICATIONS

Water supply and drainage

2 Petroleum and chemical

Food industry

4 Energy system

5 Waste gas

6 Pump station system

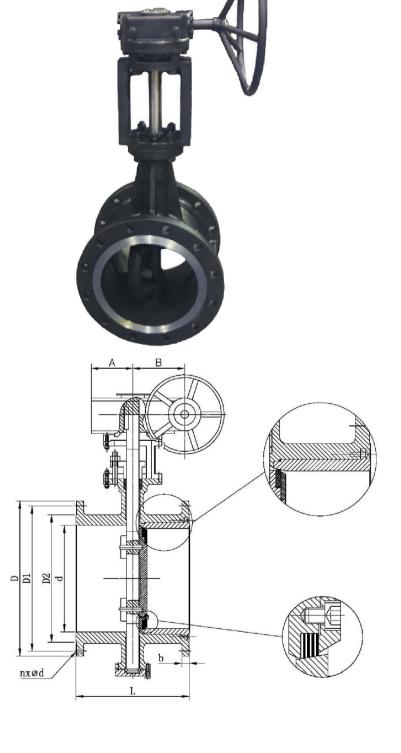
7 Other W.O.G duty



TRIPLE OFFSET BUTTERFLY VALVE

DOUBLE FLANGE TYPE REPLACEABLE METAL SEATED MODEL D343Y





FEATURES

1 Strong heavy design

Triple offset trims replaceable

3 Split replaceable metal seat

4 Easy disassembly to maintain

5 High performance, safety and reliability

Long service life

7 Low maintance cost

8 Especially suit for thermal duty

BRIEF DESCRIPTION

SIZE 8" and above
DESIGN PRESSURE up to 100 bar max.
DESIGN TEMPERATURE up to 1200°C

DESIGN CODE

Design and manufacture API 609, EN593

Face to face dimension API 609, ASME B16.10, EN558 Ends Flanges in ASME B16.5&16.47

or EN1092

Testing API 598

Others Special-made is available

5 DUTY Flow modulating or tight shut off

MAIN PARTS MATERIALS

S.N.	PART NAME		COMMONLY USED							
1	BODY	WCB	WCC	WC6	WC9	C5	C12A			
2	DISC	WCB	WCC	WC6	WC9	C5	C12A			
3	SHAFT	17-4PH	XM-19	INCONEL	INCOLOY	HASTELLOY	MONEL			
4	SEAT	STELLITE HF								

TYPICAL APPLICATIONS

1 Water supply and drainage

2 Petroleum and chemical

Food industry

4 Energy system 5 Thermal power station

6 Pump station system

7 Other thermal duty





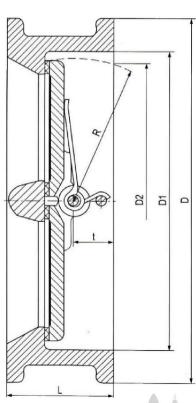
DUO PLATE CHECK VALVE

WAFER OR DOUBLE FLANGE TYPE RUBBER SEATED MODEL H7(4)6X





CUTAWAY DRAWING



FEATURES

- 1 Economical compact design
- 2 Dual plates swing type
- 3 Rubber seated
- Weight light
- High performance, safety and reliability
- 6 Low flow resistance
- Single direction, non-return

BRIEF DESCRIPTION

SIZE 2"-24" as normal, special-made is available

2 DESIGN PRESSURE up to 25 bar max.

DESIGN TEMPERATURE 0~80°C

4 DESIGN CODE

Design and manufacture API 594, AWWA C508, MSS

SP-71, EN 12334

Face to face dimension API 594, API 609

Ends Wafer, mounting between

flanges in ASME B16.5 or

EN1092

Testing API 598

Others Special-made is available

5 DUTY Flow non return, single direction

MAIN PARTS MATERIALS

S.N.	PART NAME		COMMONLY USED							
1	BODY	CI	DI	SS/DSS	AL-BR					
2	DISC	DI	SS/DSS	AL-BR						
3	SHAFT	SS	DSS	AL-BR	MONEL					
4	SPRING	SS	INCONEL							
5	SEAT	NBR	EPDM	VITON						

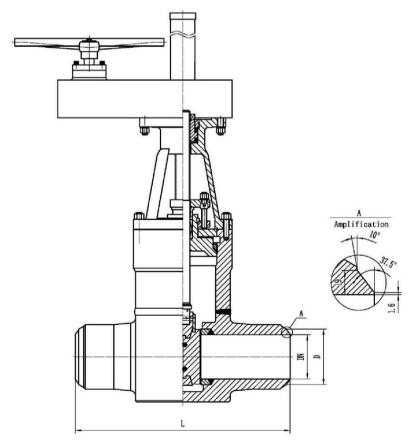
- 1 Water supply and drainage
- 2 Petroleum and chemical
- Food industry
- 4 Energy system
- 5 Waste gas
- 6 Pump station system



PARALLEL GATE VALVE

DOUBLE FLANGE OR BW TYPE HARD FACED METAL SEAT **MODEL Z464Y**





FEATURES

- Strong heavy forged design
- Parallel discs, bidirectional seal
- Suitable for thermal duty
- Suitable for powder medium
- Perfect discs design avoid of being blocked when temper climbing.
- High performance, safety and reliability
- Super long service life

BRIEF DESCRIPTION

SIZE 2" and above up to 4500LB **DESIGN PRESSURE** DESIGN TEMPERATURE up to 1200 ℃

DESIGN CODE

API 6D, ASME B16.34 Design and manufacture

Face to face dimension API 6D, ASME B16.10, EN 558

Ends Flange or BW API 598 Testing

Others Special-made is available

DUTY On off

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED							
1	BODY	WCB	WCC	WC6	WC9	C5	C12A		
2	DISC	WCB	WCC	WC6	WC9	C5	C12A		
3	SHAFT	17-4PH	XM-19	INCONEL	INCOLOY	HASTELLO	MONEL		
4	SPRING	INCONEL							
5	SEAT	STELLITE	TCC						

TYPICAL APPLICATIONS

High temper steam duty

Boiler system Power station

Refinery

Steel company

Other thermal duty



WEDGE GATE VALVE

DOUBLE FLANGE OR BW TYPE HARD FACED METAL SEAT MODEL Z41H/W/Y



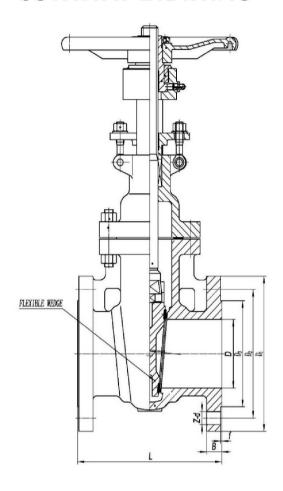


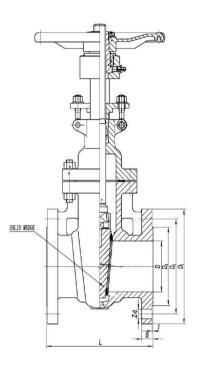


- Crude oil pipeline
- 2 Pump station
- Waste processing gas Other W.O.G duty



CUTAWAY DRAWING





FEATURES

- Economical compact design Flexible or solid wedge disc
- Bidirectional seal
- Integral seats or replaceable welded seats
- BB.OS&Y.RS
- High performance, safety and reliability
 - Long service life

SIZE 2" and above up to 4500LB 2 DESIGN PRESSURE 3 DESIGN TEMPERATURE up to 1200 °C

BRIEF DESCRIPTION

DESIGN CODE

DUTY

5

Design and manufacture Face to face dimension

API 6D, ASME B16.10, EN 558 Flange or BW Ends

Testing Special-made is available Others

On off

API 598. API 6D

API 6D, API 600

MAIN PARTS MATERIALS

S.N.	PART NAME		COMMONLY USED							
1	BODY	WCB	LCC	SS	DSS	BRONZE				
2	DISC	WCB	LCC	SS	DSS	BRONZE				
3	SHAFT	F6A	F304	F316						
4	SEAT	STELLITE	TCC							





SLAB GATE VALVE

THROUGH CONDUIT DESIGN HARD FACED METAL SEAT MODEL Z43F/Y



FEATURES

- Strong heavy forged design
- Parallel discs, bidirectional seal
- Suitable for thermal duty
- 4 Suitable for powder medium
- Perfect discs design avoid of being blocked when temper climbing.
- High performance, safety and reliability
- Super long service life

BRIEF DESCRIPTION

2" and above DESIGN PRESSURE up to 4500LB DESIGN TEMPERATURE up to 1200 °C

DESIGN CODE

API 6D. ASME B16.34 Design and manufacture

Face to face dimension API 6D, ASME B16.10, EN 558

Flange or BW Ends

API 598 Testing

Others Special-made is available

DUTY On off

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED							
1	BODY	WCB	WCC	WC6	WC9	C5	C12A		
2	DISC	WCB	WCC	WC6	WC9	C5	C12A		
3	SHAFT	17-4PH	XM-19	INCONEL	INCOLOY	HASTELLO	MONEL		
4	SPRING	INCONEL							
5	SEAT	STELLITE	TCC						

- High temper steam duty
- Boiler system
- Power station
- Refinery
- Steel company
- Other thermal duty





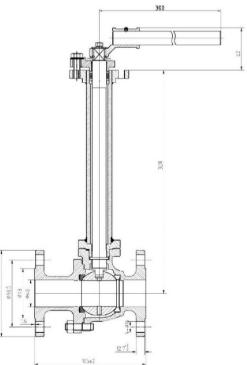
CRYOGENIC BALL VALVE

FLANGE OR BW TYPE FLOATING BALL DESIGN MODEL DQ41F



CUTAWAY DRAWING





FEATURES

I Floating ball, extended bonnet

Fire proof and antistatic design

3 Anti-blow out stem design

Lockable operator for safety

Cavity relief design

Single direction or bi-direction seal

Economical compact design

Weight light, installation easy

9 High performance, safety and reliability

10 Low operating torque

BRIEF DESCRIPTION

1 SIZE 1/8"-8" as normal 2 DESIGN PRESSURE 150LB and above

3 DESIGN TEMPERATURE -196℃

4 DESIGN CODE

Design and manufacture BS 6364

Face to face dimension API 6D, ASME B16.10, EN 558

Ends ASME B16.5 or EN1092
Testing API 598 , BS 6364
Others Special-made is available

5 DUTY Flow tight shut off

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED							
1	BODY	CF8	CF8M	CF3	CF3M				
2	BALL	F304	F316	F304L	F316L				
3	SHAFT	F304	F316	F304L	F316L	XM-19			
4	SPRING	SS	X-750						
5	SEAT	PCTFE	PEEK	METAL HF					

TYPICAL APPLICATIONS

1 LNG,LPG PIPELINE OR STORAGE TANK

2 LIQUID CO2 FOR FOOD INDUSTRY

3 LIQUID N2 STORAGE TANK

4 OTHER SUPER CRYOGENIC FACILITIES







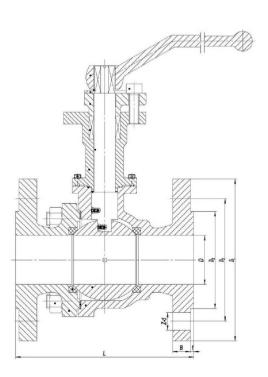
FLOATING BALL VALVE

2 or 3 PIECE SPLIT BODY **SOFT SEAT OR METAL SEAT** MODEL Q41F/Y

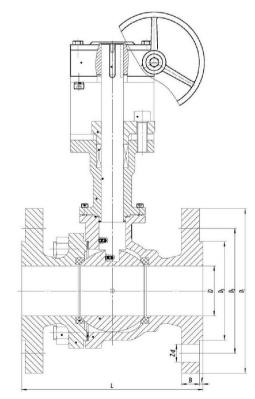
PHOTO SHOW



CUTAWAY DRAWING







FEATURES

- Cast or forged body
- 2 piece split design is economical, 3 piece split design is easy to maintain.
- Bidirectional seal
- Floating ball
- Fire proof, antistatic, anti-blow out stem
- High performance, safety and reliability
- Soft seat or metal seat
- Long service life

BRIEF DESCRIPTION

SIZE 1/8"~8"

DESIGN PRESSURE up to 4500LB

3 DESIGN TEMPERATURE -196 ℃ and above

DESIGN CODE

API 6D, ASME B16.34, API 608 Design and manufacture Face to face dimension API 6D, ASME B16.10, EN 558 Flange or BW or SW or NPT Ends

API 598, API 6D Testing

Others Special-made is available

5 DUTY On off or modulating

MAIN PARTS MATERIALS

S.N.	PART NAME		COMMONLY USED						
1	BODY	WCB	A105	304SS	316SS	ALLOY			
2	BALL	A105	F6	F304	F316	ALLOY			
3	STEM AND TRUNNION	F6	F316	17-4PH	MONEL				
4	SPRING	X-750							
5	SEAT	A105	F6	F304	F316	ALLOY			
6	SEAT INSERT	PTFE	DEVLON	NYLON	PCTFE	PEEK	METAL HF		

- Crude oil pipeline
- Nature gas pipeline
- Petroleum and chemical facilities
- Refinery
- Steel company
- Other W.O.G duty



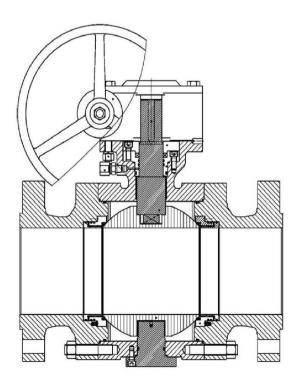


TRUNNION BALL VALVE

2 PIECE OR 3 PIECE SPLIT BODY SOFT SEAT OR METAL SEAT MODEL Q47F/Y



DRAWING



FEATURES

Cast or forged body

2 piece or 3 piece split design

Bidirectional seal

Double block and bleed, trunnion design

Fire proof, antistatic, anti-blow out stem

High performance, safety and reliability

Soft seat or metal seat

Long service life

BRIEF DESCRIPTION

SIZE 2" and above up to 4500LB 2 DESIGN PRESSURE 3 DESIGN TEMPERATURE up to 1200 °C

DESIGN CODE

API 6D, ASME B16.34, API 608 Design and manufacture

Face to face dimension API 6D, ASME B16.10, EN 558

Flange or BW Ends Testing API 598, API 6D

Others Special-made is available

DUTY On off or modulating

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED								
1	BODY	WCB	A105	304SS	316SS	ALLOY				
2	BALL	A105	F6	F304	F316	ALLOY				
3	STEM AND TRUNNION	F6	F316	17-4PH	MONEL					
4	SPRING	X-750								
5	SEAT	A105	F6	F304	F316	ALLOY				
6	SEAT INSERT	PTFE	DEVLON	NYLON	PCTFE	PEEK	METAL HF			

TYPICAL APPLICATIONS

Crude oil pipeline

Nature gas pipeline

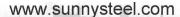
Petroleum and chemical facilities

Refinery

5 Steel company

Other W.O.G duty





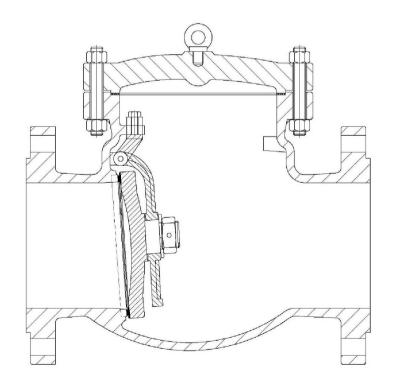


SWING CHECK VALVE

DOUBLE FLANGE TYPE METAL OR RUBBER SEATED MODEL H44X/H/W/Y



CUTAWAY DRAWING



FEATURES

- 1 Economical compact design
- Swing disc completely open
- 3 Rubber or metal seat
- 4 Simple structure, easy to maintain
- 5 High performance, safety and reliability
- 6 Single direction, non-return
- 7 Long service life

BRIEF DESCRIPTION

1 SIZE 2" and above 2 DESIGN PRESSURE up to 4500LB max. 3 DESIGN TEMPERATURE Up to 1200 ℃

DESIGN CODE

Design and manufacture API 594, API 6D, AWWA C508,

MSS SP-71, EN 12334

Face to face dimension API 594

Ends Flanges in ASME B16.5 or

Testing API 598

Others Special-made is available

5 DUTY Flow non return, single direction

MAIN PARTS MATERIALS

S.N.	PART NAME	COMMONLY USED							
1	BODY	Cl	DI	SS/DSS	AL-BR	ALLOY			
2	DISC	DI	SS/DSS	AL-BR	ALLOY				
3	SHAFT	SS	DSS	AL-BR	MONEL				
4	SPRING								
5	SEAT	RUBBER	13CR	SS/DSS	BRONZE	ALLOY			

- 1 Water supply and drainage system
- 2 Petroleum and chemical industry
- Food industry
- Energy system
- 5 Waste processing gas
- 6 Pump station system
- 7 Other W.O.G applications



Summy Steel

This approach coupled with quality manufacturing processes, well-qualified, trained and competent personnel has enabled us to offer a more comprehensive range of vales from a single source.

E-mail: sales@sunnysteel.com, Technical support (24hours): +86-21-3378 0199 www.sunnysteel.com

